EtherCAT Slave Errata for PRU ICSS EtherCAT Firmware Version x.5.8



Single datagram accessing multiple FMMU mapped areas using LRD/LWR commands

Issue/ Failure Description or state

 SDOCM00092510/PINDSW-47 : Single datagram accessing multiple FMMU mapped areas in a single slave will only update the data corresponding to first FMMU in datagram

Conditions in which failures occur

- Single datagram accessing multiple FMMU mapped areas in single slave.

FMMU0(0x1000:0x1007)->SM2 (Write SM) FMMU1(0x1000:0x1007)->SM3 (Read SM) FMMU2(0x1008:0x100F)->SM4 (Write SM) FMMU3(0x1008:0x100F)->SM5 (Read SM)

- Single LRD to access (0x1000:100F) will only access SM3
- Single LWR to access (0x1000:100F) will only access SM2
- 2 LRD/LWRs are required in this case to access both pair of SMs -LRD1/LWR1(0x1000:0x1007) and LRD2/LWR2(0x1008:0x100F)

Root cause

- Increased code memory requirements in firmware to implement this support

Work around

For above example instead of one LRD datagram to logical address 0x1000 and length 16, master needs to send two LRD datagrams, one to logical address 0x1000 and length 8 second to logical address 0x1008 and length 8 or use LRW in place of LRD/LWR which is more efficient for most of the use cases



PD/PDI watchdog counter issue

Issue/ Failure Description or state

 SDOCM00098105/PINDSW-72: PDI/PD watchdog counter incremented by 1 whenever PDI/PD watchdog is disabled using EtherCAT master

Conditions in which failures occur

 Whenever EtherCAT master disables WD by writing zero to respective Watchdog Time registers (0x410:0x411 or 0x420:0x421)

Root cause

- This is PRU-ICSS h/w behavior



LRD access on unused registers

Issue/ Failure Description or state

 SDOCM00098950/PINDSW-74: LRD access on unused registers results in WKC increment

Conditions in which failures occur

 – LRD access on unused registers result in WKC increment

Root cause

 Firmware does not support register protection in LRD mode at this moment, it requires more firmware footprint to support, this minor spec compliance does not justify the footprint increase and no Write Only registers in ESC



LRW access to non-interleaved input and output process data of multiple slaves does not work

Issue/ Failure Description or state

 SDOCM00105048/PINDSW-141: LRW access to non-interleaved input and output process data of multiple slaves does not work. SOEM accesses slaves in LRW mode this way

Conditions in which failures occur

- Single LRW datagram accessing FMMU mapped areas in multiple slaves and PD out is mapped FMMU0(0x1000:0x1007)->SM2 #1(Write SM) FMMU1(0x1008:0x100F)->SM2#2 (Write SM) FMMU2(0x1010:0x1017)->SM3 #1 (Read SM) FMMU3(0x1018:0x101F)->SM3#2(Read SM)
 - Single LRW access from (0x1000:101F)

Root cause

 Increased code memory requirements in firmware to implement this support as well as noninterleaved access I/O data is not a very optimal use of EtherCAT – it increases the cycle time overhead/datagram size and not effective use of LRW datagram which can perform read and write in the same cycle.

• Work around

- Use LRD/LWR datagram to access process data
- Use LRW datagram to access process data
 - Input and output overlaid on the same logical address range (TwinCAT usage)
 - · Input and output of a given slave back to back in logical address space
 - FMMU0(0x1000:0x1007)->SM2 #1(Write SM) FMMU1(0x1008:0x100F)->SM3#1 (Read SM)
 - FMMU2(0x1010:0x1017)->SM2 #2 (Write SM) FMMU3(0x1018:0x101F)->SM3#2 (Read SM)



Error frames with "SOF but no SFD" are not counted if arrived on reverse path port

Issue/ Failure Description or state

PINDSW-2204 : If a frame with SOF but no SFD arrives on the reverse path, EtherCAT Slave cannot detect such frame. Therefore, it also doesn't count this frame in the error counters. According to EtherCAT specs it should be counted. These error frames are detected and counted on the forward path. The issue is only for the reverse path.

Conditions in which failures occur

- With at least two devices connected in the chain, on the device with both ports connected, if a frame without SFD arrives on the OUT port (reverse path port), then that frame is not counted in any of the error counters of the ESC
- When the hardware forwards these frames (without SFD) it adds a SFD and a specific pattern pattern "0x5a 0x5a 0x5a 0x5a" at the end of the frame along with an odd nibble

Root cause

 Because of the way firmware handles the Ethernet frames on reverse path, there is no hardware/software provision for the firmware to even detect frames without SFD. Thus, it cannot increment the error counters accordingly.

Work around

- When such frame (without SFD, very rare phenomenon) is received by a slave, even though the receiving slave cannot detect the frame, it forwards the frame with added odd nibble. So all the following slaves will detect that frame as forwarded error.
- Also when the slave forwards the frame, it adds a specific pattern "0x5a 0x5a 0x5a 0x5a" at the end of the frame, which can be identified using wireshark logs.



System time of next Sync0 pulse register (0x990:0x993) is not updated instantaneously

Issue/ Failure Description or state

 PINDSW-2360: System time of next Sync0 pulse register (0x990:0x993) is not updated instantaneously, resulting in read of incorrect value if read immediately after sync pulse.

Conditions in which failures occur

- When Sync0 pulse register is read immediately after a sync pulse occurs.

Root cause

The Sync0 pulse register is updated in the firmware with a typical delay of ~1.7us and worst case delay of ~5.6us. If the Sync0 pulse register is read after the sync pulse but before the register is updated (before the above limit expires) it can result into read value returning previous pulse time which is incorrect.



Read permissions and byte level write permissions for RW type commands are not checked

- Issue/ Failure Description or state
 - PINDSW-5135: Read permissions and byte level write permissions for RW type commands are not checked. Write permissions will be checked at word level.

Conditions in which failures occur

- When the firmware processes APRW, FPRW, BRW and LRW commands

Root cause

 The firmware process path for this particular scenario is taking longer time to process if byte level read and write permission checks are present. This leads to firmware not able to process the command correctly and therefore failing the RW operation.



RX_ER counter does not count errors outside frame in MII RX_CLK units precisely

Issue/ Failure Description or state

 PINDSW-5145: RX_ER counter does not count errors outside frame in MII RX_CLK units precisely

Conditions in which failures occur

When the RX_ER error occurs

Root cause

- Firmware counts RX_ER only once per frame, i.e. only when RX_DV is asserted.
- For any RX_ER seen when RX_DV is not asserted, firmware does not increment this counter.

Work around

- Added PHY RX Error Counter Register (0x0E28) for improving RX Error Counter accuracy. Configuring this register will track RX_ERs within a frame precisely using PHY registers.
- Refer the "Register Exceptions -> RX Error Counter of Port 0 & 1 (0x0301 and 0x303)" section in "Industrial Communications Toolkit->Third Party Protocol Stacks or Customers using their own Stacks->EtherCAT Slave FWHAL->TI EtherCAT Slave Controller Exceptions" page of MCU+ SDK documentation for more details.

NOTE: This issue will not be fixed, workaround is available.



ESC DL Status register is not initialized correctly

Issue/ Failure Description or state

- PINDSW-5384 : ESC DL Status register is not initialized correctly

Conditions in which failures occur

 Initial value of these registers is not correct. Port 1 loop is open, even if there is no link up

Root cause

- Ports should be closed by default



Next SYNC1 Pulse register is not updated correctly

Issue/ Failure Description or state

- PINDSW-5385 : Next SYNC1 Pulse register is not updated correctly
- Conditions in which failures occur
 - Value in this register is not consistent with the SYNC1 pulse timing



Issues fixed in PRU-ICSS-EtherCAT Firmware Version x.5.6



Write to System Time Delay (0x0928) register works only once

Issue/ Failure Description or state

- PINDSW-5369 : Write to System Time Delay (0x0928) register works only once

Conditions in which failures occur

- Second write to 0x0928 register does not take effect

Root cause

 The value was being read from the register only once in the beginning. Therefore no subsequent updates to this register work.



Issues fixed in PRU-ICSS-EtherCAT Firmware Version x.5.0



Lost Link Counter register (0x310/0x311) increments with "2" on every link down event instead of "1"

Issue/ Failure Description or state

 PINDSW-3120 : The Lost Link Counter register (0x310 and 0x311) increments with "2" on every link down event instead of "1"

Conditions in which failures occur

 On Port0/1 Link disconnect. The Lost Link Counter register counts the link down events on the Port.

Root cause

- Set the type of MDIO Link interrupt to Edge in tiesc_pruss_intc_mapping.h file
- The reason for this issue is the MDIO link interrupt was mapped to PRU as PULSE interrupt. The Pulse nature of MDIO Link interrupt lead to PRU interrupt being set twice. Therefore, the firmware increments the counter twice for every link down event.
- This change to Pulse mode was done to fix link stability issue in a certain rare condition after multiple link disconnect-connect cycles. The issue led to the Port always remaining closed until we have link disconnect/connect action on the other port.



DC timings are not correct after re-activation of DC

Issue/ Failure Description or state

– PINDSW-5194 : DC timings are not correct after re-activation of DC

Conditions in which failures occur

 When DC mode is reactivated, SYNC1 generation is not correct. For example, if SYNC1 is programmed to trigger once per 8 cycles of SYNC0 and before DC was deactivated, there were 4 cycles of SYNC0 after last SYNC1 pulse, then after activating DC, SYNC1 is seen after 4 SYNC0 cycles.

Root cause

- Internal counters were not being cleared



ESC firmware counts short frames in 0x0302 register

- Issue/ Failure Description or state
 - PINDSW-5229 : ESC firmware counts short frames in 0x0302 register

Conditions in which failures occur

- When both ports are connected and short frame arrives on Port 1
- Root cause
 - 0x0302 error counter is being incremented by firmware for short frames. Only 0x030C should be incremented.



Lost Link Counter register (0x310/0x311) is getting initialized to 1

- Issue/ Failure Description or state
 - PINDSW-5267 : Lost Link Counter register (0x310/0x311) is getting initialized to 1

Conditions in which failures occur

 During power up, this counter is updated to 1 even without a physical link loss.

Root cause

- It is being initialized to 1 by default, even when there is no link drop.



Issues fixed in PRU-ICSS-EtherCAT Firmware Version 5.4.243



RW type commands for address 0x300 and length 0x20 fails

Issue/ Failure Description or state

PINDSW-4989 : EtherCAT slave does not update the WKC if a RW command is received for address 0x300 with length of 0x20

Conditions in which failures occur

 Master sends and FPRW command for address 0x300 and length 0x20

Root cause

- The firmware process path for this particular scenario is taking longer time to process. This leads to firmware not able to process the command correctly and therefore failing the RW operation.
- If read permission checks and byte level write permission checks are skipped, firmware is able to process the commands. Write permissions will still be checked at word level. See PINDSW-5135 for more details.

